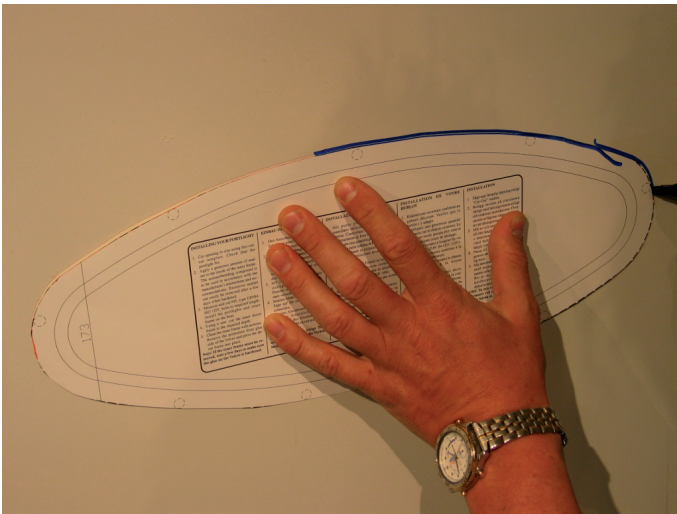


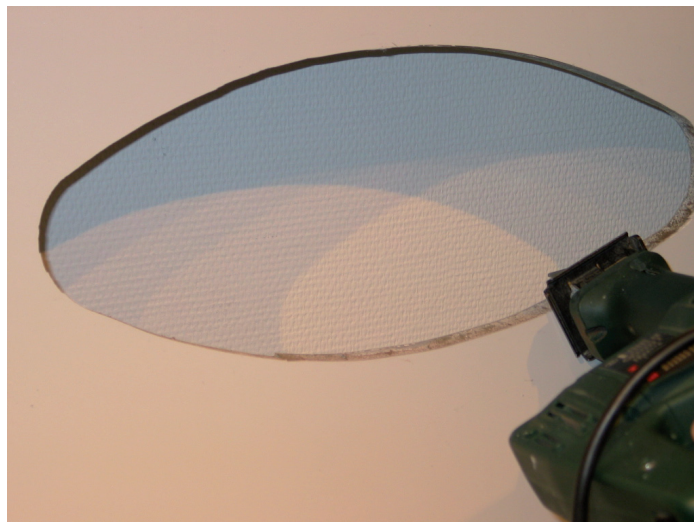
RUTGERSON

**Rutgerson portlight
installations
manual - English**

1.
Mark the exact location of the hole to be sawn, using the paper or aluminium template.



2.
Cut out the hole using a saw. Place Scotch tape on the sawing surface to prevent it from cracking.



3.

Apply a generous amount of sealant on the inside of the outer frame. The sealant/bedding compound should be used in accordance with the manufacturer's instructions and recommendations. Excessive sealant can easily be removed after a few days when the substance has tempered.



4.

Measure and cut M5 bolts type DIN84-ISO1207 to the required length.

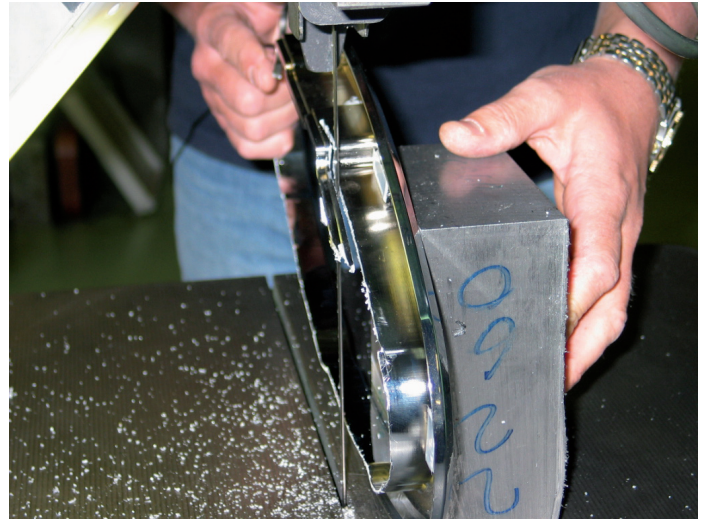


5.

Mount the portlight and the innerframe on the hull by fastening the bolts. Apply a lubricant on the bolts and the maximum torque is 2,5 Nm.



6.
Cut the decor-frame to the required depth using a saw.



7.
Clean the inner frame with acetone. Remove the protection tape from the glue surface on the Velcro and press the decor-frame into place. Refrain from removing the inner frame for a few days to ensure that the glue on the Velcro has tempered.

