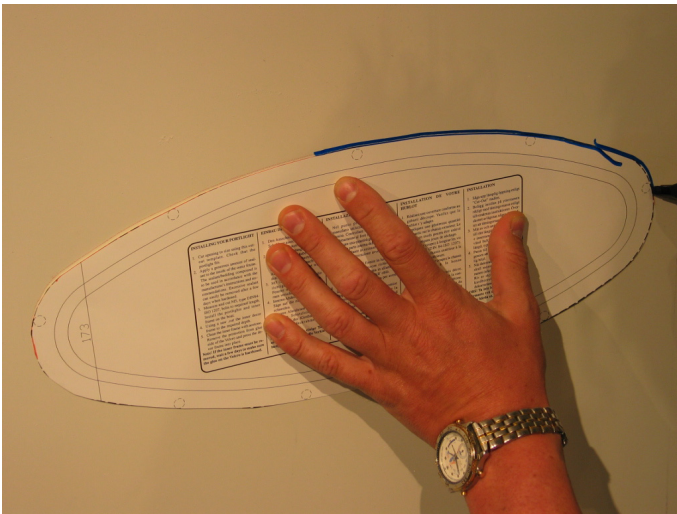


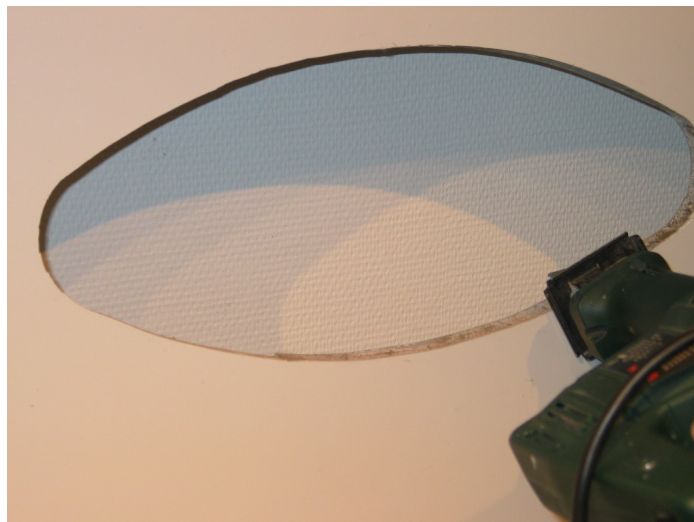
RUTGERSON

**Rutgerson portlight
installations
manual - English**

1.
Mark the exact location of the hole to be sawn, using the paper or aluminium template.



2.
Cut out the hole using a saw. Place Scotch tape on the sawing surface to prevent it from cracking.



3.

Apply a generous amount of sealant on the inside of the outer frame. The sealant/bedding compound should be used in accordance with the manufacturer's instructions and recommendations. Excessive sealant can easily be removed after a few days when the substance has tempered.



4.

Measure and cut M5 bolts type DIN84-ISO1207 to the required length.

5b.

Important! You first need to open your portlight before mounting the inner trim. As shown below.

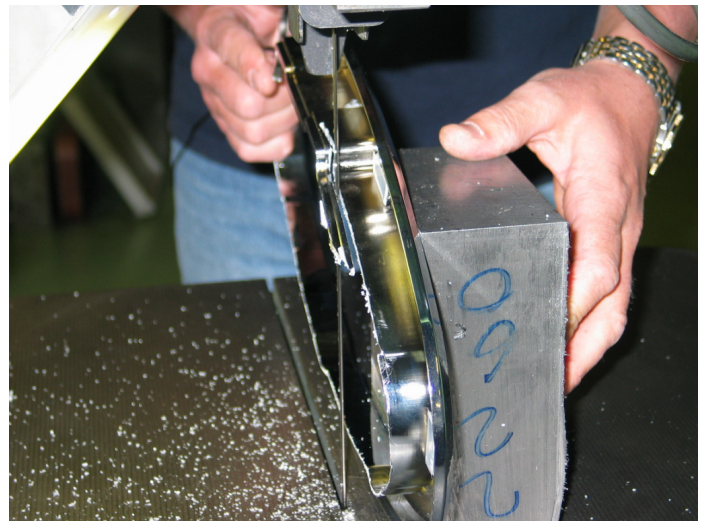
5a.

Mount the portlight and the inner trim on the hull by fastening the bolts.



5c.

Apply a lubricant on the bolts and the maximum torque is 2,5 Nm.



6.

Cut the decor-frame to the required depth using a saw.

7.

Clean the inner frame with acetone. Remove the protection tape from the glue surface on the Velcro and press the decor-frame into place. Refrain from removing the inner frame for a few days to ensure that the glue on the Velcro has tempered.

